

TECHNICAL DATA SHEET

PRODUCT: Rainwater extrusions – Gutter and Downpipe

REFERENCE: Round, Square, Ogee, Deep
W = White, BL = Black, *Caramel = C, Grey = GY, Anthracite
RAL7016 Grey = AG, Brown = BR, Cast Black = CB
See literature for full range availability

A. Materials

All extrusions are manufactured from a confidential formulation blended within our own mixing plant - a PVC core encapsulated by co-extrusion, with a virgin PVC skin.

B. Quality Standards

All extrusions are manufactured in accordance with BS EN 607:2004 [Eaves gutters and fixings] and BS EN 12200-1:2000 [Plastic piping systems] and are covered by Kite Mark approval (KM508760).

In addition, the production facility has been awarded BS EN ISO 9001, ISO14001, OHSAS18001, ISO50001 and BES6001 Responsible Sourcing certification.

All profiles carry a 10-year guarantee and have been assessed for quality, durability [weather resistance] and performance.
*excluding Caramel

Cast Black system has a spray applied finish to recreate an authentic cast effect. It also includes bespoke shoe, pipe sockets and pipe clips to complete the system.

All gutters are compatible with universal leaf guard systems to minimise blockage by debris.

Recommended fixing procedures should be followed (see www.kayflow.co.uk for further info).